



The Monarch Cement Company

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Certified Mill Test Report - Type I

Production Period: November 1, 2019 through November 30, 2019

The following is based on average test data during the production period. The data is typical of cement produced at The Monarch Cement Company, Humboldt, KS. Individual shipments may vary.

PHYSICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
325 Sieve, % Passing	93.0	-	Air Content of Mortar (volume %)	7.0	12.0 max
Blaine fineness, specific surface			Autoclave Expansion (%)	0.02	0.80 max
Air Permeability (cm ² /g)	3960	2600 min	Compressive Strength (psi)		
Time of Setting, Gilmore test:			1 Day	2695	-
Initial (hrs:min)	2:15	60 min	3 Days	3801	1740 min
Final (hrs:min)	3:45	600 max	7 Days	5145	2760 min
Specific Gravity	3.13				

CHEMICAL

	<u>Reported</u>	<u>Spec Limit</u>		<u>Reported</u>	<u>Spec Limit</u>
SiO ₂ - Silicon dioxide (%)	21.03	-	Loss on ignition (%)	1.08	3.0 max
Fe ₂ O ₃ - Ferric oxide (%)	2.93	6.0 max	Insoluble residue (%)	0.26	1.50 max
Al ₂ O ₃ - Aluminum oxide (%)	4.08	6.0 max	Free lime (%)	0.95	-
CaO - Calcium oxide (%)	63.44	-	Na ₂ O - Sodium oxide (%)	0.20	-
MgO - Magnesium oxide (%)	1.70	6.0 max	K ₂ O - Potassium oxide (%)	0.53	-
SO ₃ - Sulphur trioxide (%)	2.76	3.0 max	Equivalent Alkalies (%)	0.55	-
			Inorganic Processing Addition (%)	2.10	5.0 max

POTENTIAL CALCULATED COMPOUNDS

C ₃ S - Tricalcium silicate (%)	58.9	-
C ₂ S - Dicalcium silicate (%)	15.8	-
C ₃ A - Tricalcium aluminate (%)	5.9	8 max
C ₄ AF - Tetracalcium aluminoferrite (%)	8.9	-

INORGANIC PROCESS ADDITON (C150)

Process Dust (%)	2.10
SiO ₂ - Silicon dioxide (%)	12.2
Fe ₂ O ₃ - Ferric oxide (%)	3.39
Al ₂ O ₃ - Aluminum oxide (%)	4.17
CaO - Calcium oxide (%)	58.7
SO ₃ - Sulphur trioxide (%)	0.28

The cement in this shipment meets standard requirements in the current specifications of the Federal Government and the American Society for Testing and Materials for Type I Portland Cement. All tests conform to AASHTO M-85 and ASTM Test Methods: Chemical C-114, Blaine C-204, Soundness C-151, Gillmore C-266, Compressive Strength C-109, Air Content C-185, C-465 and C-150.

Date: 12/17/2019

Sean D. Bowman
 Quality Control Supervisor